



450 South Porter Road
Dixon, CA 95620

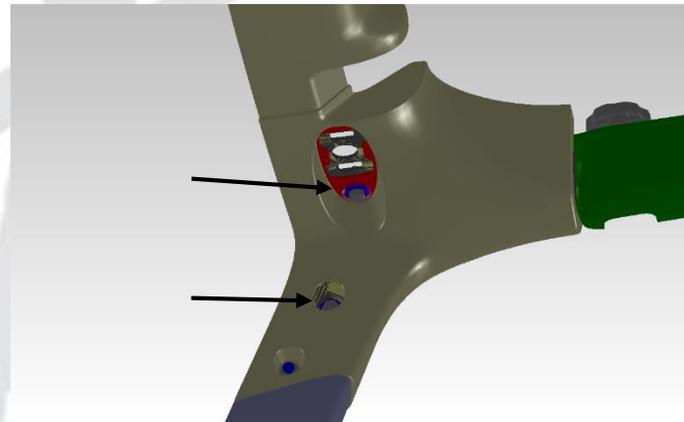
Billet JK Grab Handle Installation Manual

Thank you for purchasing our Billet JK Grab Handles. This installation manual will guide you through the installation process. If you have any questions please don't hesitate to reach out to us.

Installing the Front Grab Handles

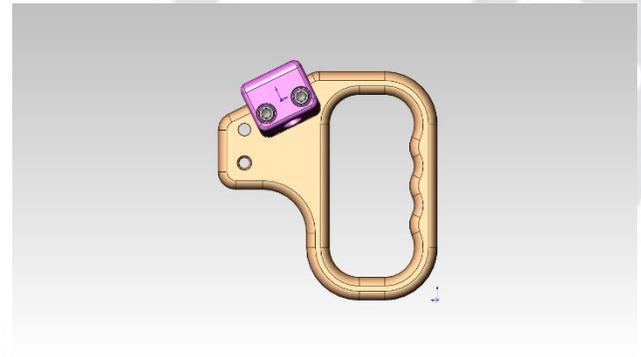
Step 1. Remove the factory bolts.

Remove these two factory bolts. The illustration is for the front passenger grab handle.



Step 2. Install the Attach Block.

Use the 2 of the 5/16" socket head screws to LOOSLEY secure the Attach Block to the Handle.

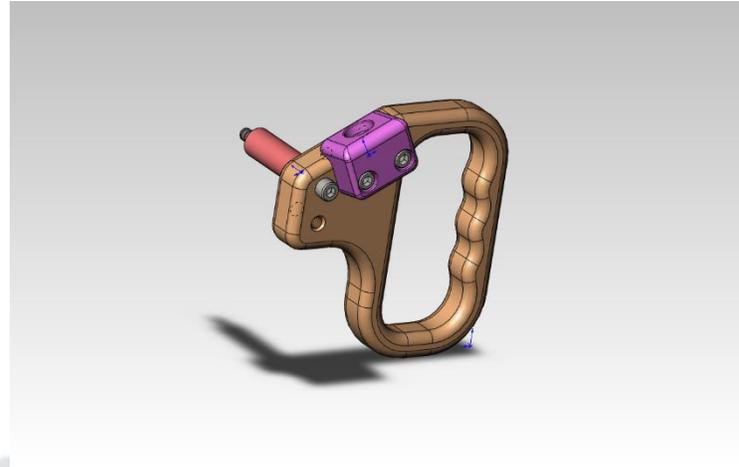




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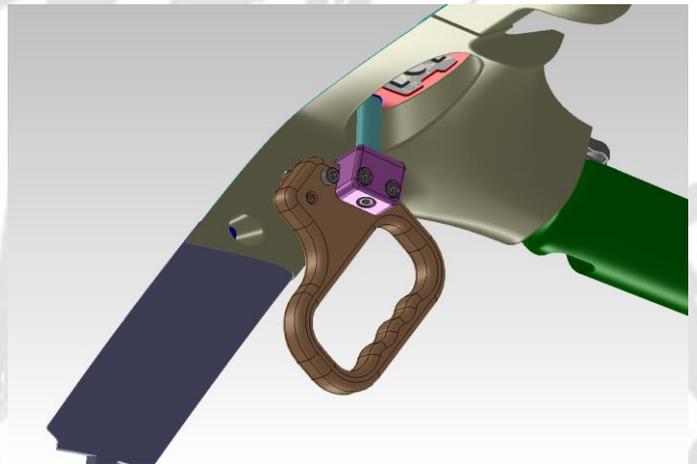
Step 3. Prepare to install the Handle.

Insert the M8 x 90mm screw through the handle. Then slide the Short stand-off over the bolt. Place a drop of oil on the bolt then screw the bolt into the pillar bolt hole that you removed in Step 1. Do not completely tighten the bolt. Be very careful during assemble not to strip or cross-thread the bolt into the threaded hole.



Step 4. Install the Handle.

Rotate the handle so that you can insert the Long stand-off into the pocket of the attach block and align with the screw hole in the ceiling. Place a drop of oil on the M8 x 100mm screw and pass it through the attach block, stand-off, and thread into the threaded hole. Do not completely tighten the bolt. Be very careful during assemble not to strip or cross-thread the bolt into the threaded hole.



Step 5: Final Tightening of the hardware.

At this point the handle should be hanging loosely from the corner pillar of your vehicle. Begin snugging up all of the hardware. Once all of the hardware is snug, shake the handle a little and tighten the bolts up a little more. Because of the manufacturing tolerance with vehicles we need the handle to find the best seated position before completely tightening all of the hardware. After the handle assembly has found a good seat, continue to tighten all of the hardware until the handle is secured. Be very careful not to over-tighten the bolts going into the body. Repeat this process for the other side.

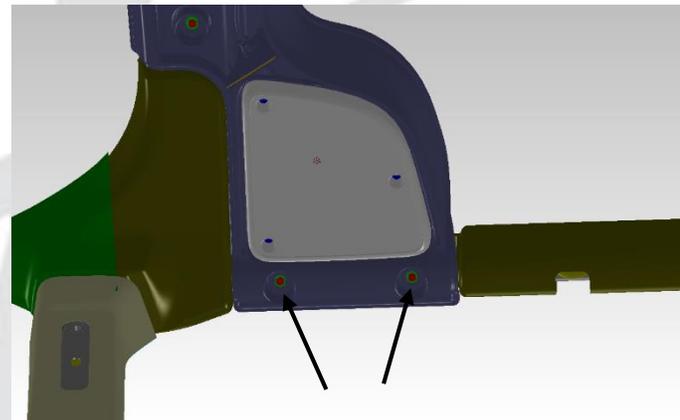


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Installing the Side Rear Grab Handles

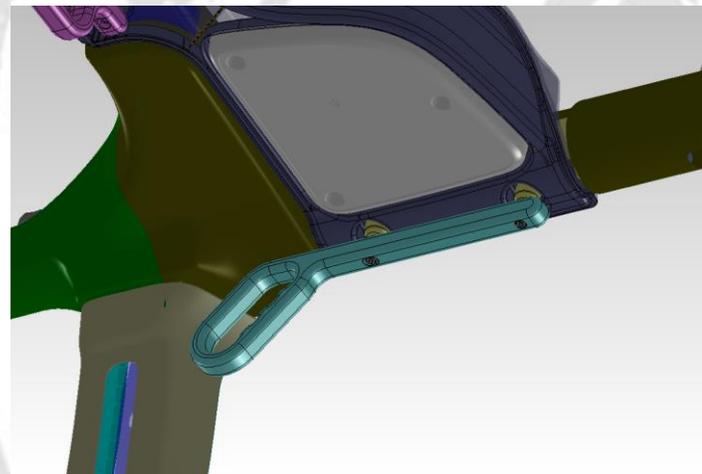
Step 6. Remove the factory bolts.

Remove these two factory bolts. The illustration is for the rear passenger grab handle.



Step 7. Install the Side Rear Grab Handle

Align the stand-offs in the pockets of the grab handle. Keeping the stand-offs balanced on the grab handle, insert the handle and stand-offs into the pockets. Carefully align the holes and insert the M6 x 60mm screws and loosely tighten. Be very careful during assemble not to strip or cross-thread the bolt into the threaded hole.



Step 8. Final tightening of hardware.

Once the handle has been installed and loosely tightened, shake the handle a little to make sure that all the plastic body elements are in good alignment with the handle assembly. Then finish by completely tightening the hardware, being careful not to over tighten the bolts. Repeat this process for the other side.

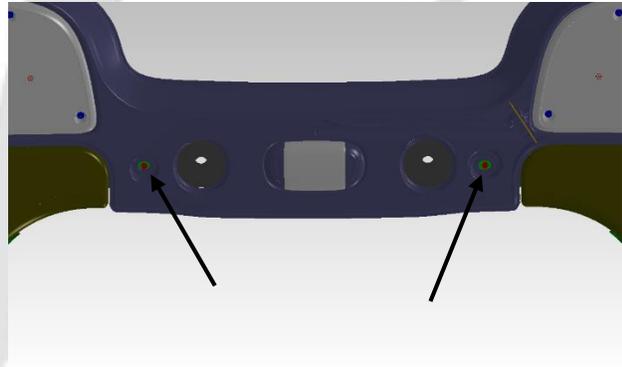


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Installing the Center Rear Grab Handle

Step 9. Remove the factory bolts

Remove these two factory bolts. The illustration is for the center rear grab handle



Step 10. Install the Center Rear Grab Handle

Align the stand-offs in the pockets of the grab handle. Keeping the stand-offs balanced on the grab handle, insert the handle and stand-offs into the pockets. Carefully align the holes and insert the M6 x 65mm screws and loosely tighten. Be very careful during assemble not to strip or cross-thread the bolt into the threaded hole.



Step 11. Final tightening of hardware.

Once the handle has been installed and loosely tightened, shake the handle a little to make sure that all the plastic body elements are in good alignment with the handle assembly. Then finish by completely tightening the hardware, being careful not to over tighten the bolts.